



CEN/TC 33/WG 4
Building hardware

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Reports from Task Groups for WG 4 meeting 2020-09-09

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Background: Reports provided from CEN/TC 33/WG 4 Task Groups for the WG 4 virtual meeting on 9 September 2020.

For TG 8, TG 9 and TG 16 there has been no activity to report. For update regarding these Task Groups, please see TG reports from the previous WG 4 meeting.

Committee URL: <https://cen.iso.org/livelink/livelink/open/centc33wg4>

Report of Task Group

CEN/TC 33/WG 4/ TG 1 Convenor: Frédéric DUCLOYER

Title of TG: Product Category Rules

Number of active WIs: 1

Meeting(s) held since the last WG meeting: 0

Average number of experts present:

Progress on work items:

1) Number of WI(s) circulated to CEN/TC (stage 20.60): 1

2) Number of WI(s) approved for CEN enquiry (stage 30.99): 0

3) Number of WI(s) finalized for formal vote (stage 45.99): 0

4) WI(s) affected by slippage of target dates (since last CEN/TC meeting): 0

WI number	Respect of target dates (Y/N)	Next action undertaken
WI 00033542	Y	WI activated by CIB on march 23 rd 2020 (CEN-TC033_N3901)
WI 00033542	Y	Draft sent to CCMC on 2020-07-20 for the CEN Enquiry
WI 00033542	Y	Launch of CEN enquiry in nov. 2020
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WI number	Respect of target dates (Y/N)	Next action undertaken
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Questions and proposals to CEN/TC 33/WG 4:

TG1 has sent its draft to CCMC for CEN enquiry.

TC350 has been informed of the project and will provide comments during CEN enquiry.

TG1 is still waiting for input from EC regarding implementation of BWR7 through SR. It is not clear yet if this will be done through EN15804 or PEF (Product Environmental Footprint) or a mix of the two.

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Date(s) and location(s) of the next meeting(s):

Not set yet (after CEN enquiry)

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Report of Task Group

CEN/TC 33/WG 4/ TG 2 Convenor: **Martial SCHNEIDER**

Title of TG: **Corrosion resistance for hardware products: requirements and test methods, state of the art and ISO related standards surveillance.**

EN 1670 JULY 2007

Number of active WIs: none

Meeting(s) held since the last WG meeting: 0

Average number of experts present: 0

Progress on work items:

- 1) Number of WI(s) circulated to CEN/TC (stage 20.60):
- 2) Number of WI(s) approved for CEN enquiry (stage 30.99):
- 3) Number of WI(s) finalized for formal vote (stage 45.99):
- 4) WI(s) affected by slippage of target dates (since last CEN/TC meeting):

WI number	Respect of target dates (Y/N)	Next action undertaken
WI		

EN 1670 version 07/2007 term of the 5 years review was JULY 2012

CEN/TC 33/WG 4:

No revision required since the last meeting held in Velbert on the 2020/03/25.

CEN surveillance: no new items

ISO surveillance: for your information following docs are available:

- ISO/DIS 3613:2020: **EN ISO 3613:2020** - Metallic and other inorganic coatings --Chromate conversion coatings on zinc, cadmium, aluminum-zinc alloys and zinc-aluminum alloys -- Test methods

As usual if revision based on cited docs are foreseen please advise WG4 and TG 2 before our next meeting.

Date(s) and location(s) of the next meeting(s):

NONE

Report of Task Group

CEN/TC 33/WG 4/ TG 3 Convenor: Håkan Hedlund

Title of TG: Locks and latches

Number of active WIs: 2

Meeting(s) held since the last WG meeting: 4 Zoom meetings

Average number of experts present: 8

Progress on work items:

1) Number of WI(s) circulated to CEN/TC (stage 20.60):

2) Number of WI(s) approved for CEN enquiry (stage 30.99): 2

3) Number of WI(s) finalized for formal vote (stage 45.99):

4) WI(s) affected by slippage of target dates (since last CEN/TC meeting):0

WI number	Respect of target dates (Y/N)	Next action undertaken
WI 00033563 prEN 12209:2020 Mechanical operated Locks and locking plates	Y	Published March 2016 Harmonised version from 2003. Enquiry result: Accepted with comments, doc N3866. 9 month tolerance, doc TC 33 N3871 All comments answered July 2020. Time schedule: <ul style="list-style-type: none"> • Dispatch FV draft to CMC 2021-02-28 • Send to WG 4 Secretary by 2020-10-28 • WG 4 Secretary to send to TC Sec by 20-11-28 • Submission to Formal Vote 2021-06-16
WI 0033562 EN 14846:2008 Electromechanical operated Locks and locking plates	-	Published 2008. No active work item. See WG 4 N1031 and N1035 Proposal 4 (03/2019). TG 3 will take action when the result from the two other standards are available.
WI 003356 prEN 15685:2020 Multipoint locks and locking plates	Y	Enquiry result: Accepted with comments, doc N3862. 9 month tolerance, doc TC 33 N3869. All comments answered July 2020. Time schedule: <ul style="list-style-type: none"> • Dispatch FV draft to CMC 2021-02-28 • Send to WG 4 Secretary by 2020-10-28 • WG 4 Secretary to send to TC Sec by 20-11-28 • Submission to Formal Vote 2021-06-16
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Questions and proposals to CEN/TC 33/WG 4:

1. Status of the WG 4 proposal on harmonized standards and draft standardization request?

Date(s) and location(s) of the next meeting(s):

Next meeting: 28th September, Zoom

Report of Task Group

CEN/TC 33/WG 4/ TG 4 Convenor: Håkan Hedlund

Title of TG: Cylinder for locks

Number of active WIs: 2

Meeting(s) held since the last WG meeting: 0

Average number of experts present: 0

Progress on work items:

- 1) Number of WI(s) circulated to CEN/TC (stage 20.60):
- 2) Number of WI(s) approved for CEN enquiry (stage 30.99):
- 3) Number of WI(s) finalized for formal vote (stage 45.99):
- 4) WI(s) affected by slippage of target dates (since last CEN/TC meeting):0

WI number	Respect of target dates (Y/N)	Next action undertaken
EN 1303 Mechanical cylinders	Y	Published June 2015 Five year revision coming up. Two active adhoc groups: <ul style="list-style-type: none"> • Adhoc Manipulation • Adhoc MKS - Requirements and test, possible future annex to EN 1303
WI 0033537 EN 15684 Mechatronic cylinders	Y	Published version 2012 Draft in process for Formal vote. Status ¹⁾ Submission to Formal Vote 2020-07-23 Closure Formal Vote 2020-09-24
EN 16867 Mechatronic Door Furniture	Y	Published by CEN March 2020 Request for amendment sent to WG 4 secretary 20-07-16.
WI 00033587 TS MKS - Technical Specification for Master Key System Data Protection	y	NWI approved, doc TC 33 N3934. Status ²⁾ Circulation of 1 st Working draft 2020-12-30 <ul style="list-style-type: none"> • Deadline for sending to the WG Secr 2020-12-09 • Deadline for sending to the TC Secr 2020-12-16 Dispatch TS draft to CCMC 2021-06-31

1) Information from Projex 2020-06-30.

2) Information from Projex 2020-07-16.

Questions and proposals to CEN/TC 33/WG 4:

1. Request for an amendment to EN 16867 in order to bring credential related security in line with prEN 15684 (formal vote version) sent to WG 4 secretariat 20-07-16.

Date(s) and location(s) of the next meeting(s):

No meeting scheduled.

Report of Task Group

CEN/TC33 /WG4/TG 06 Convenor: Torsten Vogel

Title of TG: Door closing devices

Number of active WIs: 1

Meeting(s) held since the last CEN/TC 33/WG 4 meeting: 2 skype meetings, main topics revision of EN 14637, restart of subgroup prEN 15887, Scope of EN 1155

Average number of experts present: 7

Progress on work items:

- 1) Number of WI(s) circulated to CEN/TC (stage 20.60):
- 2) Number of WI(s) approved for CEN enquiry (stage 30.99):1, Unique Acceptance Procedure, 5 months (UAP)
- 3) Number of WI(s) finalized for formal vote (stage 45.99):
- 4) WI(s) affected by slippage of target dates (since last CEN/TC meeting):

EN number and WI number	Respect of target dates (Y/N)	Next action undertaken
prEN 15887 WI xxxxxxxx CEN/TC 33 – Result of Decision D 1056c/2015 WG 4 – Adoption of a NWI, Track: Unique Acceptance Procedure, 5 months (UAP) Result: Approved	N	Preparation of a draft request with justifications for each essential characteristics with classes, threshold values finished. Complaint from Italy. Preparation of answer finished since 21.11.2014. See document: prEN15887, comments on CEN/TC33 N 2890. Work stopped due to work on Sreq
		Definition of input for Sreq
EN 14637, PWI approved, CEN TC33 N3860		Sum up and assesment of change proposals
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Questions and proposals to TC 33/WG 4:

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Date(s) and location(s) of the next TG meeting(s):

- 23.07.2020, webmeeting

Report of Task Group

CEN/TC 33/WG 4/ TG 09 Convenor: Jürgen Meinhardt

Title of TG: "Horizontal Standards"

Number of active WIs: 0

Meeting(s) held since the last WG meeting: 0

Average number of experts present: 12

Progress on work items:

1) Number of WI(s) circulated to CEN/TC (stage 20.60): 0

2) Number of WI(s) approved for CEN enquiry (stage 30.99): 0

3) Number of WI(s) finalized for formal vote (stage 45.99): 0

4) WI(s) affected by slippage of target dates (since last CEN/TC meeting): 0

WI number	Respect of target dates (Y/N)	Next action undertaken
WI 00033567 Revision of EN 16035 – Hardware performance sheet	Y	- PWI registered 2018-04-22 - to be activated until 2021-04-22
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WI number	Respect of target dates (Y/N)	Next action undertaken
WI		
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Questions and proposals to CEN/TC 33/WG 4:

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Date(s) and location(s) of the next meeting(s):

2020-09-21 WebMeeting

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Report of Task Group

CEN/TC33 /WG4/TG 10 Convenor: Pierre Vilain
Title of TG: Exit devices
Number of active WIs: 2

Meeting(s) held since the last CEN/TC 33/WG 4 meeting: 0
Average number of experts present: 10

Progress on work items:

- 1) Number of WI(s) circulated to CEN/TC (stage 20.60): 3
- 2) Number of WI(s) approved for CEN enquiry (stage 30.99): 2
- 3) Number of WI(s) finalized for formal vote (stage 45.99): 0
- 4) WI(s) affected by slippage of target dates (since last CEN/TC meeting):0

EN number and WI number	Respect of target dates (Y/N)	Next action undertaken
EN 13637 WI 00033448	N	Ratified on 2015-05-07. Published in all the EU countries. Refused for citation into the OJEU in November 2015. Justification of threshold values and classes to be reviewed and completed, as the Annex ZA to fit with CPR Amendment from France on hold.(PWI approved in May 2017)
Rev EN 1125 WI 00033455	N	The draft was ready for FV vote end of 2018. But it was decided not to send it without a positive assessment from the HAS consultant. Therefore, the deadline is over and the WI cancelled.
Rev EN 179 WI 00033457	N	The draft was ready for FV vote end of 2018. But it was decided not to send it without a positive assessment from the HAS consultant. Therefore, the deadline is over and the WI cancelled.

Questions and proposals to TC 33/WG 4:

In order to avoid wasting time and cost, the 3 projects are currently on hold, due to uncertainty about what to do, because of on going CPR and M101 revisions.
Nevertheless, according to the current discussions within the TC33, we could complete the revisions of EN179 and EN1125 and get them published as voluntary standards, in order to get updated technical provisions for the market.

Date(s) and location(s) of the next TG meeting(s):

- Not planned yet.

Report of Task GroupCEN/TC 33/WG 4/ **TG 11** Convenor: **Denis SCHNOEBELEN**Title of TG: **Building hardware for sliding doors and folding doors : requirements and test methods**Number of active WIs: **0**Meeting(s) held since the last WG meeting: **0**Average number of experts present: **0****Progress on work items:**

- 1) Number of WI(s) circulated to CEN/TC (stage 20.60):
- 2) Number of WI(s) approved for CEN enquiry (stage 30.99): **1**
- 3) Number of WI(s) finalized for formal vote (stage 45.99):
- 4) WI(s) affected by slippage of target dates (since last CEN/TC meeting):

WI number	Respect of target dates (Y/N)	Next action undertaken
WI not available	Y	Since 16/05/2020 Activation of WI ?
Dito ?	Since 16/05/2020 Launch CEN Enquiry ?

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Questions and proposals to CEN/TC 33/WG 4:**Reminder: TG11 Ask for status of our comments:**

@ TC 127 WG 3: Accordingly meeting WG 4 and not reported in the minutes N996 under Topic 8.9 TG 11 has sent on 2018-09-25 their reformulated comments on EN 15269-7 to WG4 liaison with TC 127 in order to be taken in its current revision.

Remember that it was reported as follow:

EN15269-7 Steel sliding doors: request by TC33/WG4/TG11 for revision is registered under TC127/ N2902; Due to a lack of resources, the revision should be completed after the others. Reinhard Schröders is the Convenor. He asked TC33/WG4/TG11 to send their comments with the comments template used for this purpose, for better understanding of the issue and accelerate the modification if possible.

Work was done.

Actions for EN 1527 2019 pr A1 draft since the last meeting on 24/03/2020:

- **20/02/2020**: TG11 provides to WG4 the completed form for the request of WI.
- **27/03/2020**: TG11 provides to WG4 the final draft for the EN 1527 2019 pr A1 draft for the foreseen CEN Enquiry possible after result of the CIB for WI.
- **26/03/2020**: Proposal 2 (03/2020): WG4-N 1095 for WI for EN 1527:2019.
- **30/03/2020**: Draft decision D1391c/2020: CEN/TC33-N3903: launch CIB request of WG4 proposal with CEN Enquiry and Formal Vote track. Deadline 15/05/2020.
- **18/05/2020**: Result decision D1391c/2020-**Approved**: CEN/TC33-N3927: **NB** with De Comments which could have easily been answered by WG4 and reproduced during the CEN Enquiry. Comments generated by Olaf Heptner WG5 Animator.
- **18/05/2020**: First answer from TG11 with the same conclusions and the request to launch CEN Enquiry Procedure. A lot of emails exchanges between WG4, TG11 and

Members, for non incomprehensible and unjustifiable demands for the manufacturers (members of WG5 too).

- **19/05/2020:** WG4 sent to CEN/TC33 our EN 1527 2019 pr A1 draft for CEN Enquiry. CEN/TC33 replied "[maybe a direct contact with Olaf Heptner before the CEN Enquiry might be effective](#)".
- **16/06/2020:** The convenor of TG11 replied to Olaf Heptner with the same arguments again and several times provided before. A reminder to WG4 have been made on 10/07/20.
- **28/07/2020:** The latest news are:
 - ✓ Phone calls between Inge Liden and Olaf Heptner are being held.
 - ✓ Conclusion Olaf Heptner never want to stop the launch of EN 1527 2019 pr A1 draft for CEN Enquiry ...
 - ✓ WG4 secretary asked if the draft can be sent to CCMC for the CEN Enquiry. YES; according our first request in the procedure, after the conclusion of Olaf and because CEN/TC33 already got our draft on 19/05/2020.

CONCLUSIONS:

- **TG11 still ignores if the WI number for EN 1527 2019 pr A1 was or will be registered in Projex and published to be able to activate the CEN Enquiry.**
- **TG11 still cannot telling the experts and manufacturers (of WG5 too) what is going on, why all that delays with comprehensible arguments.**
- **TG11 cannot ensure a date when the Cen Enquiry will be launched.**

Date(s) and location(s) of the next meeting(s):

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Report of Task Group

CEN/TC33/WG4/ TG13	Convenor: Johannes Trampert
Title of TG13:	Window Hardware
Number of active WIs:	6 / + 1 PWI / in summary 7

Meeting(s) held since the last CEN/TC33/WG4 meeting (2020-03-25 Web-Meeting) : 1 Average number of CEN Members present: 9 Average number of CEN Associated Bodies present: -/- Average number of Observers present: -/- Identification of the Professional Standardization Support:

Progress on work items:

- 1) Number of WI(s) circulated to CEN/TC (stage 20.60): **0**
- 2) Number of WI(s) approved for CEN enquiry (stage 30.99): **4**
- 3) Number of WI(s) finalized for formal vote (stage 45.99): **2**
- 4) WI(s) affected by slippage of target dates (since last CEN/TC meeting): -/-

WI number	Respect of target dates (Y/N)	Next action undertaken
WI 00033544 EN 13126-1 Rev Hardware for windows and door height windows - Requirements and test methods Part 1: Requirements common to all types of hardware	Y	- PWI activated (TG13 N249) 2019-12-16 - draft prEN to WG4 sec (TC13 N292) 2020-05-18 - prEN sent to CCMC (TC13 N302) 2020-07-09
WI 00033545 EN 13126-2 Rev Hardware for windows and door height windows - Requirements and test methods Part 2: Window fastener handles	Y	- PWI activated (TG13 N213) 2019-06-28 - to CCMC for CEN Enquiry (TG13 N224) 2019-09-18 confirmed 2020-01-23 until 2020-04-16 - results from CEN Enquiry (TG13 N282) 2020-05-06 - draft FprEN to WG4 sec. (TG13 N 290) 2020-05-15 - draft FprEN to TC33 sec. (TG13 N299) 2020-07-02
WI 00033583 EN 13126-4 Rev Hardware for windows and door height windows - Requirements and test methods Part 4: Espagnolettes	Y	- PWI activated (TG13 N253) 2020-01-10 - draft sent to WG4 sec. (TG13 N257) 2020-01-22 - to CCMC for CEN Enquiry (TG13 N296) 2020-05-27 expected 2020-11-26 until 2021-02-18
WI 00033546 EN 13126-7 Rev Building hardware - Requirements and test methods for windows and doors height windows Part 7: Finger catches	Y	- PWI activated (TG13 N214) 2019-06-28 - to CCMC for CEN Enquiry (TG13 N225) 2019-09-18 confirmed 2020-01-23 until 2020-04-16 - results from CEN Enquiry (TG13 N283) 2020-05-06 - draft FprEN to WG4 sec. (TG13 N 291) 2020-05-15 - draft FprEN to TC33 sec. (TG13 N300) 2020-07-02
WI 00033557 prEN 13126-13 Rev Hardware for windows and door height windows - Requirements and test methods Part 13: Sash balances	Y	- PWI activated (TG13 N254) 2020-01-06 - draft prEN to WG4 sec (TC13 N293) 2020-05-18 - prEN sent to CCMC (TC13 N303) 2020-07-09

WI 00033558 prEN 13126-14 Rev Hardware for windows and door height windows - Requirements and test methods Part 14: Sash fasteners	Y	- PWI activated (TG13 N250) 2019-12-12 - draft prEN to WG4 sec (TC13 N294) 2020-05-18 - prEN sent to CCMC (TC13 N304) 2020-07-09
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Questions and proposals to TC33/WG4:

currently no questions

Date(s) and location(s) of the next TG13-meeting(s):

currently no meeting is planned – will be determined by Doodle query in due course

Report of Task Group

CEN/TC 33/WG 4/ TG 15 Convenor: Jouni Tirkkonen

Title of TG: Padlocks and padlock fittings

Number of active WIs: 1

Meeting(s) held since the last WG meeting: 0

Average number of experts present: -

Progress on work items:

- 1) Number of WI(s) circulated to CEN/TC (stage 20.60):
- 2) Number of WI(s) approved for CEN enquiry (stage 30.99): 1
- 3) Number of WI(s) finalized for formal vote (stage 45.99):
- 4) WI(s) affected by slippage of target dates (since last CEN/TC meeting):

WI number	Respect of target dates (Y/N)	Next action undertaken
WI 00033564 prEN 12320 rev Building hardware - Padlocks and padlock fittings - Requirements and test methods	Y	WG 4 Secretariat has sent the draft to the TC Secretary for preparing CEN enquiry (stage 30.99 realized on 4.7.2020.) Next steps (status in Projex on 21.07.2020): <ul style="list-style-type: none"> Start of draft translation: 30.7.2020 Submission to Enquiry: 1.10.2020 Closure of Enquiry: 24.12.2020

Questions and proposals to CEN/TC 33/WG 4:

Date(s) and location(s) of the next meeting(s):

No meetings scheduled.